

ABSTRACT OF THE DISCLOSURE

The present invention relates to a disc-shaped material
 made ^{from} of a metal sheet, provided for ^{the} manufacture of ^a the pulley
 5 or the like. According to the present invention, even if the
 metal sheet is thin and light weight, ^a the peripheral wall
^{of sufficient} ~~ensuring an enough~~ strength can be formed, by ^{the} following steps:
 rotating the material held between a pair of dies 100, 200, and
 pressing an outer periphery of the material by means of a forming
 10 roller 500, in a radially inward direction, thereby thickening
 axially the outer periphery of the material to be extended to
 both sides of a non-processed portion 14, thus forming the
 peripheral wall 21.

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